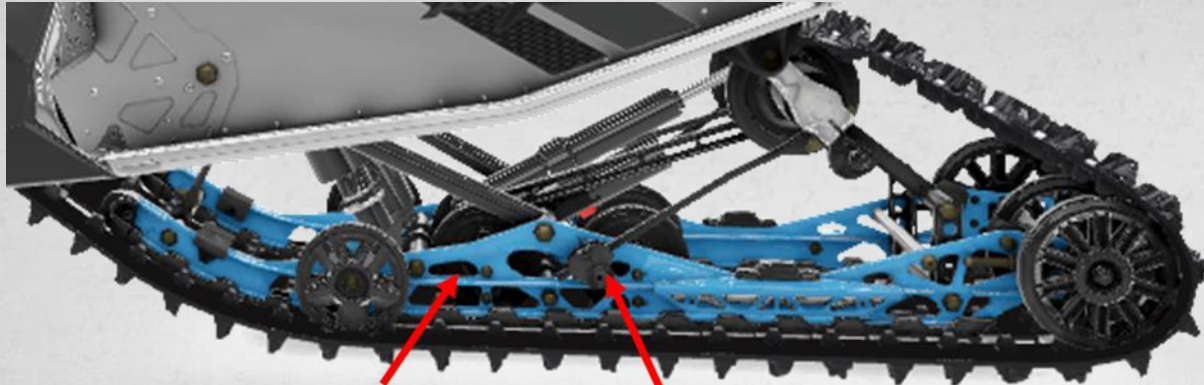


POLARIS AXYS XC 129 ICE SCRATCHER STORAGE HOOK

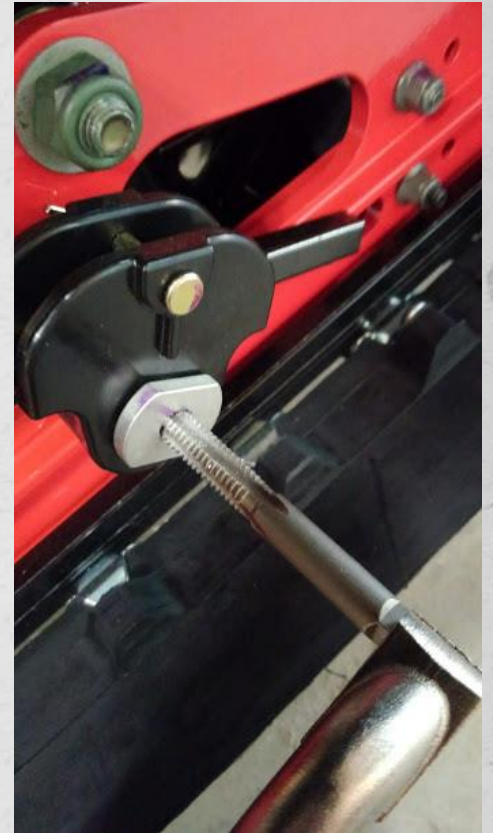
**ONE
RIG** LLC DESIGN



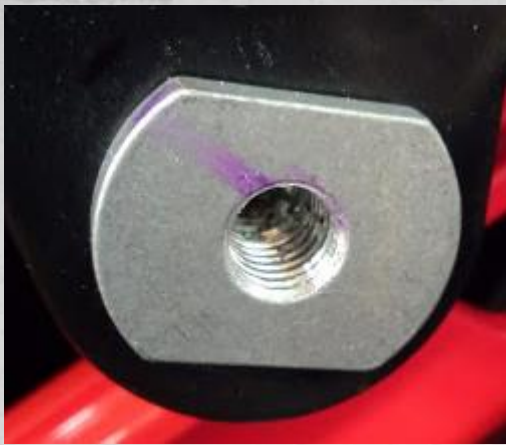
Mounting Block Location

Suspension Slider Guide

STEP 1: LOCATE SUSPENSION TORSION SPRING SLIDER GUIDE



STEP 2: NOTE SMOOTH BORED SECTION OF HOLE IN EXISTING SHAFT. INSERT TAP INTO HOLE ALIGNED PERPENDICULAR TO THE SLEEVE. LIGHTLY TURN TAP CLOCKWISE 8-10 REVOLUTIONS.



STEP 3: REMOVE TAP AND OBSERVE CUT THREADS IN SHAFT. THERE SHOULD BE MINIMAL UNTHREADED BORE REMAINING. NOTE: THE THREAD SIZE IS DIFFERENT THAN THE EXISTING THREAD SIZE, SO ENSURE THE TAP DOES NOT CUT INTO EXISTING THREADS.



STEP 4: ATTACH NUT AND LOCK WASHER TO HOOK BEFORE THREADING HOOK INTO TAPPED HOLE 8-10 TURNS.



STEP 4: TIGHTEN NUT TO APPROXIMATELY 20FT-LBS. ENSURE HOOK STAYS POSITIONED UPRIGHT. PLACE ADJUSTABLE WRENCH ON SHAFT FLATS IF NEEDED TO ENSURE IT DOES NOT TURN.